

PRODUCT CATALOG

Puncture Repairs
Radial & Bias Section Repairs
Tube Repair Units
Tire Repair Chemicals
Retreading Materials
Material for Repairing Passenger,
Truck, Tractor & Off-The-Road Tires



**Patch Rubber
Company**
A Myers Industries Company

Committed To Being the Best at Meeting Customers' Needs.

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Tire Repair Education & Training

It is important that the technician performing industry-approved tire repairs for your business be properly trained. Part of Patch Rubber Company's commitment to service involves providing both the specialized training needed to make industry-approved repairs and the materials necessary to reinforce proper repair procedures. Patch Rubber Company and Myers Tire Supply can provide the training, tools and supplies required to correctly repair tires according to industry-approved guidelines established by the ITRA, TANA, and the RMA. For more information on any of the materials or services listed below, please contact The Patch Rubber Company at (252) 536-2574.

Seminars are available in: • Section Repair • "Do It Right" Industry-Approved Puncture Repair

Reference Charts

Complete information for the correct selection of repair materials. Reference charts are available for:

- Passenger & Truck Tires
- Giant Tires
- Tractor Tires

Manuals & Videos

Extensive, step-by-step manuals demonstrate proper tire repair procedures and include a complete list of necessary tools and repair equipment. All manuals are available in English and Spanish. VHS format videos are available for truck or passenger tire puncture repair.

Puncture Repair for Passenger Tires

Detailed instructions for puncture repairs up to 1/4" in radial and bias tires.

Puncture Repair for Truck Tires

Detailed instructions for puncture repairs up to 3/8" in radial and bias truck tires.

Section Repair for Bias and Radial Tires

Instructions for section repairs in bias or radial tires. Manual details repair procedures using a spotter and repairs during the retread cycle.

Statement of Warranties

(1) What Is Covered By This Warranty and Exclusive Remedies. Patch Rubber Company ("PRC") warrants that the product that is the subject of this sale ("product") (a) conforms to PRC's published specifications, and (b) is free from defects in material or workmanship. This warranty extends to the original purchaser only. The duration of this warranty is for one year. The warranty period begins on the date of delivery to the original purchaser. If the purchaser discovers within this period a failure of the product covered by this warranty, it must promptly notify PRC in writing. PRC must receive this notice during the warranty period or within thirty (30) days thereafter. Within a reasonable time after such notification, PRC will provide, at its sole option, either replacement product or refund of the purchase price. The remedies listed in this section are the purchaser's EXCLUSIVE REMEDIES for breach of warranty. Any action for breach of warranty must be commenced within 15 months following delivery of the goods to the original purchaser.

(2) What Is Not Covered By This Warranty. PRC does not warrant (a) any product, component, or part not manufactured by PRC, (b) defects or damage caused by failure to provide a suitable environment for the product, (c) defect or damage caused by use of the product for purposes other than those for which it was designed, (d) defect or damage caused by natural or man-made disasters, including but not limited to fire, flood, wind, and lightning, (e) defect or damage caused by unauthorized attachments or modification, (f) damage during shipment, (g) failure to properly maintain product, or (h) any other abuse or misuse of the product.

(3) Disclaimer of Warranty. THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

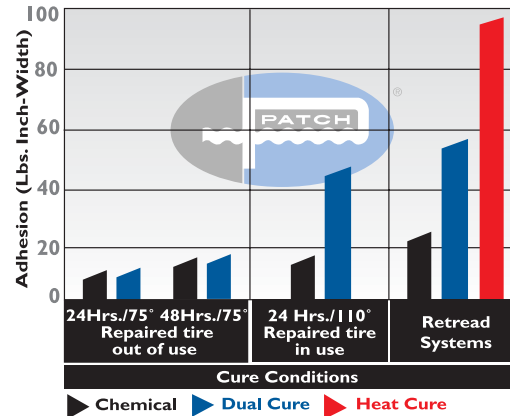
(4) Limitation of Remedies. In no case shall PRC be liable for any special, incidental, or consequential damages based upon breach of warranty, breach of contract, negligence, strict tort, or any other legal theory. Such damages include, but are not limited to, loss of profits, loss of savings or revenue, loss of use of the product or any associated equipment, cost of capital, cost of any substitute equipment, facilities or services, downtime, the claims of third parties including customers, and injury to property. This limitation does not apply to claims for personal injury. Where restricted by law, the warranty and remedy limitations in this Section and Section (3) will apply to the maximum extent allowed; any implied warranty of merchantability or fitness not disclaimed by operation of law is limited to the duration of the express warranty. This agreement allocates the risks of product failure between PRC and the purchaser. This allocation is recognized by both parties and is reflected in the product price.

(5) No Other Warranties. Unless modified in a writing signed by both parties, this agreement is understood to be the complete and exclusive agreement between the parties, superseding all prior agreements, oral or written, and all other communications between the parties or representations by PRC relating to the subject matter of this agreement. No employee or agent of PRC or any other party is authorized to make any warranty in addition to those made in this agreement.

Dual Cure & Heat Cure Repair Units

Patch Rubber Company offers the option of either **Heat Cure** or **Dual Cure** bonding gum so you can select a repair unit that fits your needs. All repair units are cured at the factory under ideal pressure and temperature conditions assuring correct positioning of the ply package, rubber coverings and gum strips. No matter which type you choose, our tire repair units are designed to be user-friendly in less than ideal conditions.

Adhesion Strength Of Chemical, Dual, & Heat Cure Units



▶ Dual Cure Repair Units

Dual Cure Repair Units chemically vulcanize at room temperature or when heat and pressure are applied. Dual Cure Repair Units provide many benefits to the tire repairman:

User Friendly

Our soft, high tack gum is less prone to problems associated with moisture, handling and cement drying time, allowing easy application.

Superior Green Tack

Soft and tacky Dual Cure Base Gum "locks" the repair unit in place until a full cure has occurred.

Optimal Adhesion

Dual Cure Bonding Gum has over twice the adhesive strength of chemical cure repair units.

Flexibility In Use

Depending on your need, Dual Cure Repair Units will fully cure during the retreading process, in a section mold, or with the heat and pressure created by a tire in service.

▶ Cement Application Procedures

Apply Dual Cure Repair Units with Fast-Dry Self-Vulcanizing Cement (see pg. 7).

▶ Heat Cure Repair Units

Heat Cure Repair Units must be applied with direct heat and pressure. **They will not chemically cure.** Heat Cure Repair Units provide many benefits to the tire repairman:

Maximum Adhesion

When cured by heat and pressure, these repair units provide superior adhesion over chemically cured patches, and equivalent adhesion to uncured (green or raw) patches.

A Permanent Repair

During the curing process, the layer of Bonding Gum flows into imperfections in buffed surfaces acting as a "safety factor" for less-than-perfect application procedures. Because of increased adhesion to the tire casing, fewer units need to be removed prior to subsequent retreading cycles.

Improved Appearance

The heat cure repair units are cured at the factory which provides an improved appearance over uncured repairs. Repair Units feather into the tire innerliner, giving the repair an almost unnoticeable appearance.

▶ Cement Application Procedures

Apply Heat Cure Repair Units with Black Brush Type Cement (see pg. 20) in curing systems which typically can vulcanize a totally uncured tire repair unit. (Section Mold - Autoclave: Curing temperatures 260° F and higher.) Apply with Fast-Dry Cement (see pg. 7) in curing systems which provide marginal heat conditions. (Repairing while retreading in molds and chambers.) Chamber curing at 210° F may not provide sufficient temperature for proper vulcanization unless standard curing time is increased.



**Fill It!**

Fill the injury with the appropriate plug stem or insert to seal out moisture and contaminants. All plugs and inserts are composed of a core of cured rubber covered with Dual Cure Cushion Gum. The combination of compression and chemical vulcanization forms a permanent bond to the casing. Apply with Fast Dry Cement (see pg. 7) and the appropriate puncture repair unit to complete a permanent repair (see pg. 5).

Plug Stems

Use to fill injuries in conjunction with carbide cutters and/or plug cutters.

Dual Cure

Order No.	Size Inches	Size mm	Qty/ Box	Carbide Cutters*
14-569	1/4	6	40	42-378
14-570	3/8	10	25	42-379
14-571	1/2	12	25	42-373
14-526	Pulling Wire		1	-

* For correct hole size use specified carbide cutter number
Apply with Fast-Dry Cement (see pg. 7).



Bow Tie Inserts

Dual Cure

Order No.	Description	Size Inches	Size mm	Qty/ Box
14-556	Pass. Bow Tie	3/8 x 2 3/8	10 x 60	50
14-557	Truck Bow Tie	5/8 x 3 1/8	15 x 80	20
14-558	EM Bow Tie	3/4 x 4	19 x 102	20

Apply with Fast-Dry Cement (see pg. 7).



Repair Inserts

Dual Cure

Order No.	Description	Mfr. Code	Size Inches	Size mm	Qty/ Box
14-518	Flat Insert	TRK 105	1/4 x 2 3/8	6 x 60	48
14-521	Flat Insert	TRK 105	1/4 x 2 3/8	6 x 60	96
14-516	Flat Insert	TRK 121	1/4 x 3 3/4	6 x 95	40
14-522	Flat Insert	TRK 115	1/2 x 3 3/4	13 x 95	48
14-532	Round Insert	R 2	1/4 x 2	6 x 51	20
14-534	Round Insert	R 8	1/4 x 8	6 x 203	15
14-533	Oval Insert	O 2	3/8 x 2	9 x 51	20
14-535	Oval Insert	O 9	3/8 x 9	9 x 229	15

Apply with Fast-Dry Cement (see pg. 7).



do it right!

Puncture Repair

The Do It Right! Program promotes four basic steps for repairing a punctured tire:

Inspect It!



Remove the tire from the wheel for proper inspection of the injury.

Drill It!



Drill the injury to remove any exposed cord.

Fill It!



Fill the injury with a stem or plug unit to seal out moisture and prevent contamination.

Seal It!



Seal the innerliner with a repair unit to prevent air loss.

Training materials and seminars are available from Patch Rubber Company.

For more information about our "Do It Right!" program, call (252) 536-2574.



Seal the innerliner and reinforce the injury to prevent air loss, completing an industry-approved puncture repair. A layer of Dual Cure Bonding Gum provides optimal adhesion and simplifies application. Apply with Fast-Dry Cement (see pg. 7) and the appropriate filler material (see pg. 4).

Bullseye Repair Units

► Dual Cure

Bullseye Repair Units provide maximum reinforcement and adhesion making them the preferred patch for the "Do It Right!" industry-approved repair method.

Dual Cure

Order No.	Mfr. Code	Size		Qty/Box
		Inches	mm	
12-117	BUL DC 10	2 x 3	51 x 76	20
12-118	BUL DC 12	3 x 4	76 x 102	10
12-090	BUL DC 20	3 x 5	76 x 127	10
12-091	BUL DC 22	3 x 6	76 x 152	10

Apply with Fast-Dry Cement (see pg. 7).

Use with appropriate plug filler material (see pg. 4).



Universal Patch

► Dual Cure

Universally used for puncture injuries in every type of tire: passenger, light truck, truck, bias, radial, tubeless or tube-type. Special compound formulation makes a simplified repair for everything from pinholes to 3/8" punctures.

Dispenser Box

Patch Pack

Order No.	Mfr. Code	Size Inches	mm	Qty/Box	Order No.	Mfr. Code	Qty/Pkg.
14-208	UP 1	1 7/8 x 1 7/8	46 x 46	100	-	-	-
14-209	UP 2	2 1/8 x 2 1/8	54 x 54	50	14-211	TB UP 2	200
14-210	UP 3	2 5/8 x 2 5/8	67 x 67	50	14-212	TB UP 3	150

Apply with Fast-Dry Cement (see pg. 7).

Use with appropriate plug filler material (see pg. 4).



Radial Repairs

► Dual Cure

Specifically constructed for puncture repairs in radial tires. SM RAD and MD RAD feature a large, reinforced platform providing added strength while maintaining maximum flexibility.

Dispenser Box

Patch Pack

Order No.	Mfr. Code	Size Inches	mm	Qty/Box	Order No.	Mfr. Code	Qty/Pkg.
12-180	RUB RAD	1 x 3	25 x 76	30	-	-	-
12-211	SM RAD	2 x 3	51 x 76	20	12-213	PP SM RAD	75
12-212	MD RAD	2 x 4	51 x 102	10	12-214	PP MD RAD	50

Apply with Fast-Dry Cement (see pg. 7).

Use with appropriate plug filler material (see pg. 4).



Bias Repairs

► Dual Cure

Used for puncture repairs in bias ply passenger, light truck, and truck tires. Each unit features a large, reinforced platform providing added strength while maintaining maximum flexibility.

Dispenser Box

Patch Pack

Order No.	Mfr. Code	Size Inches	mm	Qty/Box	Order No.	Mfr. Code	Qty/Pkg.
12-021	CX 1	2	51	20	12-047	PP CX 1	75
12-022	CX 2	2 3/8	60	20	12-048	PP CX 2	50
12-023	CX 3	3 1/4	82	10	-	-	-
12-024	CX 4	4 9/8	118	10	-	-	-

Apply with Fast-Dry Cement (see pg. 7).

Use with appropriate plug filler material (see pg. 4).





Fill & Seal It!

Fill and seal the injury in one step with a combination plug stem and repair unit. One-piece molded patch & plug speeds the puncture repair process. Apply with Fast-Dry Cement (see pg. 7).

Pilot Wire Patch Plugs

► Dual Cure

Use for crown puncture repairs in radial passenger and truck tires. Combination patch and plug unit fills and seals the injury in one step. Pilot wire guides the stem into the injury for quick insertion. Dual cure cushion gum coats the stem and repair unit to create a permanent bond with the tire.

Order No.	Stem Dia. Inches	Stem Dia. mm	Patch Dia. Inches	Patch Dia. mm	Qty/Box	Carbide Cutters*
14-040	1/8	3	1 3/4	44	18	42-393
14-041	1/4	6	1 3/4	44	18	42-378
14-042	3/8	10	1 3/4	44	18	42-379

*For correct hole size use specified carbide cutter number.
Apply with Fast-Dry Cement (see pg. 7).



14-042

14-041

14-040

14-041

Quilled Patch Plugs

► Dual Cure

Use for crown puncture repairs in bias and radial passenger and truck tires. The metal quill facilitates insertion and protects the plug from damage in steel belted tires.

Order No.	Mfr. Code	Stem Dia. Inches	Stem Dia. mm	Patch Dia. Inches	Patch Dia. mm	Qty/Box	Carbide Cutters*
14-508	QPP 2	1/4	6	2 1/4	57	25	42-378
14-509	QPP 3	5/16	8	2 1/4	57	25	42-395
14-510	QPP 4	3/8	10	4	102	10	42-379
14-511	QPP 5	1/2	13	4	102	10	42-373

*For correct hole size use specified carbide cutter number.
Apply with Fast-Dry Cement (see pg. 7).



14-510

14-508

14-509

14-511

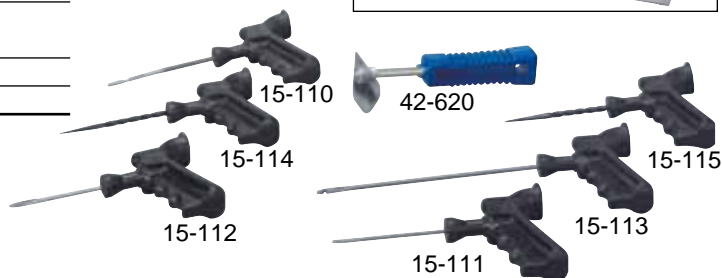
Patch Dispenser Cabinet & Tools

Organize and store all the essentials for a professional tire repair. Dispenser Cabinet features adequate shelf space for cements and cleaners, and a compartmentalized drawer holds valves and accessories. Tools and accessories sold separately.

Order No.	Description
14-216	Dispenser Cabinet 17 3/4" H. x 19 1/2" W. x 8 1/2" D.
42-620	Innerliner Scraper
15-110	Passenger/Truck Insert Tool O/E*

*O/E = Open Eye, S/E = Split Eye,
C/E = Closed Eye

Order No.	Description
15-111	Insert Tool C/E*
15-112	Insert Tool S/E*
15-113	Truck/Earthmover Insert Tool O/E*
15-114	Probe Rasp Tool
15-115	Spiral Cement Tool



15-110

42-620

15-114

15-112

15-115

15-113

15-111



Fast-Dry Cement

Fast-Dry Self-Vulcanizing Cement eliminates the most common cause of failed repairs — lack of proper drying time. Fast-Dry Cement activates the chemical vulcanization process to bond repair units to the tire casing. **Flammable. Flash point -4° F. Shelf life 1 year.**

Order No.	Size	liters	Ship Wt./Case		Case Qty.
			Lbs.	kg	
16-450	1 Qt.	.94	11	5	6
16-451	8 Oz.	.25	7	3	12
16-452	1 Gal.	3.8	32	15	4



HV Chemical Cement

Recommended adhesive for tube-type tires. Specially formulated, high-viscosity adhesive for applications where a tackier cemented surface is required. Blue color identifies where the cement has been applied during application and after cement has dried. Fast-drying solvent reduces waiting and repair failures due to wet cement. Compatible with Heat Cure or Dual Cure repairs. **Flammable. Flash point -4° F. Shelf life 1 year.**

Order No.	Size	liters	Ship Wt./Case		Case Qty.
			Lbs.	kg	
16-460	8 Oz.	.25	7	3	12
16-461	1 Qt.	.94	11	5	6



Cleaner Fluid

Dissolves lubricants and contaminants prior to buffing. Also used to help remove excessive buffing dust prior to applying repair units. Fast-cleaning action maximizes adhesion. Available in an aerosol (non-flammable mixture) and spout type (flammable mixture - Flash point -4° F) cans.

Order No.	Size	liters	Ship Wt./Case		Case Qty.
			Lbs.	kg	
Aerosol (Non-Flammable)					
16-481	16 Oz.	0.5	16	7	12
Liquid (Flammable)					
16-471	1 Qt.	.94	11	5	6
16-472	1 Gal.	3.8	32	15	4



Repair Sealer

Restores the air retention qualities to the overbuff area or a damaged innerliner. Can be used in a service application or prior to the repair/retreading cycle. **Flammable. Flash point 14° F. Shelf life 1 year.**

Order No.	Size	liters	Ship Wt./Case		Case Qty.
			Lbs.	kg	
16-170	1 Pt.	.47	11	5	12
16-171	1 Gal.	3.8	32	15	4



Bead Sealer

Forms an airtight seal between the tire and rim, reducing bead leaks. Bead Sealer is a thick, high-solid content, black sealant. Brush on the beads of tubeless tires during mounting. Quick, economical and profitable way to end comebacks from bead leaks. **Flammable. Flash point 14° F. Shelf life 1 year.**

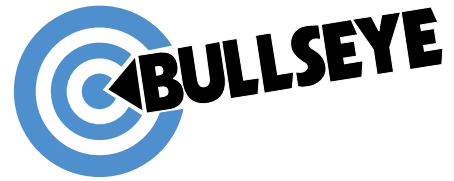
Order No.	Size	liters	Ship Wt./Case		Case Qty.
			Lbs.	kg	
16-118	1 Qt.	.94	11	5	6
16-119	1 Gal.	3.8	32	15	4



Radial Repair Units

► **Dual Cure** ► **Heat Cure**

Used to repair puncture and section injuries in passenger, light truck, heavy duty truck and farm tractor radial tires. Bullseye Repair Units can be centered over the injury because of special cord reinforcement and ply construction. This special construction reduces the effects of flexing and reduces inventory requirements since they can be used for crown, shoulder and sidewall repairs. The repairman can specify Dual Cure or Heat Cure Units to maximize the tire repair performance of the repair system. Apply Dual Cure Units with Fast-Dry Cement (see pg. 7) and Heat Cure Units with appropriate cement required for the repair system.



Bullseye Radial Repairs



Dual Cure		Heat Cure		Size		Qty/ Box
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	
12-117	BUL DC 10	12-217	BUL HC 10	2 x 3	51 x 76	20
12-118	BUL DC 12	12-218	BUL HC 12	3 x 4	76 x 102	10
12-119	BUL DC 14	12-219	BUL HC 14	3 x 5	76 x 127	10
12-090	BUL DC 20	12-290	BUL HC 20	3 x 5	76 x 127	10
12-091	BUL DC 22	12-291	BUL HC 22	3 x 6	76 x 152	10
12-092	BUL DC 24	12-292	BUL HC 24	3 x 8	76 x 203	10
12-089	BUL DC 26	12-289	BUL HC 26	3½ x 10	89 x 254	10
12-093	BUL DC 40	12-293	BUL HC 40	4 x 8	102 x 203	10
12-094	BUL DC 42	12-294	BUL HC 42	5 x 10	127 x 254	10
12-095	BUL DC 44	12-295	BUL HC 44	5 x 13	127 x 330	10

Bullseye Radial Crown Repairs



Dual Cure		Heat Cure		Size		Qty/ Box
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	
12-096	BUL DC 33	12-296	BUL HC 33	4 x 5	102 x 127	10
12-097	BUL DC 35	12-297	BUL HC 35	5 x 6	127 x 152	10
12-101	BUL DC 37	12-301	BUL HC 37	5 x 7	127 x 178	10

Bullseye Radial Tractor Repairs



Order No.	Mfr. Code	Size		Qty/ Box
		Inches	mm	
12-060	BUL DC 80	6 x 7¾	152 x 197	5
12-061	BUL DC 82	7½ x 10	191 x 254	5
12-062	BUL DC 84	8½ x 11½	216 x 292	5
12-063	BUL DC 86	9¾ x 13½	248 x 343	5

Radial Sidewall Repairs

(For Non-flex to Non-flex Application)



Order No.	Mfr. Code	Size		Qty/ Box
		Inches	mm	
12-098	RS DC 3	6 x 14	152 x 356	5
12-099	RS DC 4	6 x 11	152 x 279	5



CX Bias Repair Units

► **Dual Cure** ► **Heat Cure**

Used for puncture, reinforced and section repairs in passenger, light truck, heavy-duty truck and tractor bias ply, tube-type or tubeless tires. Made with full-ply construction, die cut and molded to a compact octagonal shape for strength and ease of installation. Specify Dual Cure or Heat Cure Units to maximize the tire repair performance. Apply Dual Cure Units with Fast-Dry Cement (see pg. 7) and Heat Cure Units with appropriate cement required for the repair system.



Dual Cure		Heat Cure		Size			Qty/
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	Ply	Box
12-142	CX DC 3-2	12-542	CX HC 3-2	3	76	2	24
12-143	CX DC 4-2	12-543	CX HC 4-2	4	102	2	12
12-145	CX DC 6-2	12-545	CX HC 6-2	6	152	2	12
12-146	CX DC 5-3	12-546	CX HC 5-3	5	127	3	12
12-147	CX DC 7-3	12-547	CX HC 7-3	7	178	3	12
12-148	CX DC 6-4	12-548	CX HC 6-4	6	152	4	12
12-150	CX DC 8-4	12-550	CX HC 8-4	8	203	4	12
12-151	CX DC 10-4	12-551	CX HC 10-4	10	254	4	12
12-153	CX DC 13-4	12-553	CX HC 13-4	13	330	4	6
12-154	CX DC 16-4	12-554	CX HC 16-4	16	406	4	6
12-155	CX DC 9-6	12-555	CX HC 9-6	9	229	6	12
12-156	CX DC 12-6	12-556	CX HC 12-6	12	305	6	6
12-157	CX DC 15-6	12-557	CX HC 15-6	15	381	6	6
12-158	CX DC 16-8	12-558	CX HC 16-8	16	406	8	6
12-159	CX DC 18-8	12-559	CX HC 18-8	18	457	8	6

Sidewall Repair Units (Not Shown)

Order No.	Mfr. Code	Size			Qty/Box
		Inches	mm	Ply	
12-170	CXS DC 5-2	5	127	2	10
12-171	CXS DC 8-4	8	203	4	10
12-172	CXS DC 10-4	10	254	4	5
12-173	CXS DC 12-6	12	305	6	5

Skidder/Tractor Repairs

► **Dual Cure**



These repair units feature a large ply platform to accommodate the large injuries commonly found in skidder and tractor section repairs, yet are lightweight and flexible in light ply tires. The multi-directional repair units may be applied parallel or perpendicular to the beads to properly repair any type of injury.

Order No.	Mfr. Code	Size			Qty/Box
		Inches	mm	Ply	
12-431	SKD DC 1	9 x 12	229 x 305	4	5
12-432	SKD DC 2	11 x 15	279 x 381	4	5
12-433	SKD DC 3	12 x 17	305 x 432	4	5
12-434	SKD DC 4	13 x 19	330 x 483	4	5
12-435	SKD DC 5	9 x 12	228 x 305	6	5
12-436	SKD DC 6	11 x 15	279 x 381	6	5
12-437	SKD DC 7	12 x 17	305 x 432	6	5
12-438	SKD DC 8	13 x 19	330 x 483	6	5
12-451	HDSKD DC 6	11 x 15	279 x 381	8	5
12-452	HDSKD DC 7	11 x 15	279 x 381	10	5
12-453	HDSKD DC 8	12 x 17	305 x 432	10	5
12-454	HDSKD DC 9	13 x 19	330 x 483	10	5

Apply with Fast-Dry Cement (see pg. 7).

CX ► BIAS



Chemical cure and dual cure repair units are available in round and oval sizes for any size tube repair...from bicycle to off-the-road tubes. Popular sizes are available in cost-saving Patch Packs.

Chemical Cure

Chemical Cure Repair Units are molded to a feather edge and feature a chemical curing base gum with the ultimate in green tack, along with extended poly backing for ease of removal and installation.

Dispenser Box					Patch Pack		
Order No.	Mfr. Code	Size Inches	mm	Qty/Box	Order No.	Mfr. Code	Qty/Pkg.
Round							
12-000	PR 0	1 1/8	28	100	12-040	PP 0	200
12-001	PR 1	1 3/8	38	30	12-041	PP 1	150
12-002	PR 2	2	51	30	12-042	PP 2	100
12-003	PR 3	2 1/4	57	30	12-043	PP 3	100
12-016	PR 4	3	76	30	12-044	PP 4	50
12-018	PR 5	3 5/8	92	10	-	-	-
12-019	PR 6	4 1/2	114	10	-	-	-
Oval							
12-005	PR 7	1 3/8 x 3	38 x 76	30	12-045	PP 7	100
12-006	PR 7A	2 x 4 1/4	51 x 108	30	12-046	PP 7A	50
12-008	PR 7C	3 1/2 x 6	89 x 152	10	-	-	-
12-010	PR 7D	4 1/2 x 8	114 x 203	10	-	-	-
12-012	PR 7E	5 1/2 x 10	140 x 254	10	-	-	-

Apply with Fast-Dry Cement (see pg. 7).

Dual Cure

Dual Cure Repair Units feature a base gum that will cure chemically or with heat. This soft, high-tack gum is less prone to problems associated with moisture, handling and cement drying time.

Dispenser Box						Patch Pack		
Order No.	Mfr. Code	Description	Size Inches	mm	Qty/Box	Order No.	Mfr. Code	Qty/Pkg.
14-201	SR	Sm. Rnd.	1 5/8	41	40	14-225	PP SR	150
14-202	MR	Md. Rnd.	2 3/16	56	30	14-226	PP MR	125
14-203	LR	Lg. Rnd.	3	76	20	14-227	PP LR	50
14-204	SO	Sm. Oval	1 3/8 x 2 1/4	38x57	30	14-228	PP SO	100
14-205	MO	Md. Oval	2x4	51x102	20	14-229	PP MO	75

Apply with Fast-Dry Cement (see pg. 7).

Repair Kits

Tools, cement and materials to perform emergency repairs on bicycle, auto, truck, and tractor tires. Also suitable for repairs to inner tubes, rubber sporting goods, rain gear, and other rubber goods.

Order No.	Description	Contents
15-274	Bicycle Kit	5 repair units, cement and scraper
15-275	Motorists Kit	4 repair units, cement and scraper
15-276	Truck Kit	22 repair units, cement and scraper
15-277	Tractor Kit	33 repair units, cement and scraper



Identification Labels

Dual-curing, high-profile identification labels apply easily and permanently to any tire and most rubber products. Available in a variety of colors, shapes and sizes with custom imprints.

Order No.	Description	Qty/Box
12-240	1 3/8 Color Label - Specify Color	50
12-242	1 3/8 Color Label - Specify Color	500
12-244	1 3/8 Color Label - Specify Color	1000
12-231	Blue Triangle	100
98-000	Custom* ID Decal	-

Apply with Fast-Dry Cement (see pg. 7). *Additional setup fee.



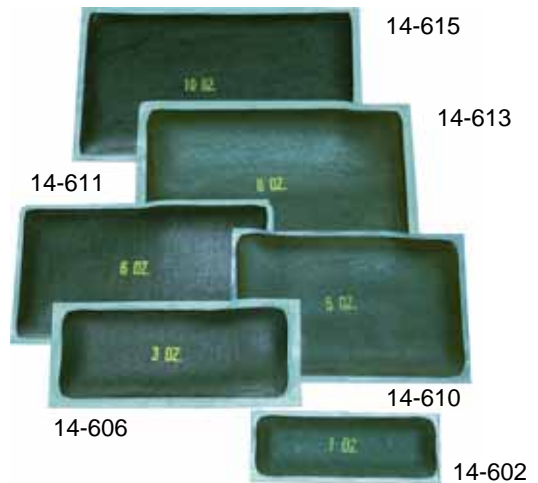
Balance Pads

Install in the crown area for proper tire balance in passenger, truck and aircraft tires. A dual-curing, high-gravity balance pad available in precise, controlled weights of 1/2 to 10 ounces.

Dual Cure

Order No.	Weight		Qty/Box	Order No.	Weight		Qty/Box
	oz.	gr.			oz.	gr.	
14-601	1/2	14	25	14-607	3 1/2	99	25
14-600	3/4	21	25	14-608	4	113	25
14-602	1	28	25	14-609	4 1/2	128	25
14-603	1 1/2	43	25	14-610	5	142	25
14-604	2	57	25	14-611	6	170	25
14-605	2 1/2	71	25	14-613	8	227	25
14-606	3	85	25	14-615	10	283	25

Apply with Fast-Dry Cement (see pg. 7).



Patch & Plug Repairs (Bias)

Dual Cure one-piece patch-plug repairs for crown repair in bias ply tires. These units are used in conjunction with hollow drills for bias ply tire section repairing.

Dual Cure

Order No.	Size		Qty/Box	Carbide Cutters*
	Inches	mm		
14-572	5/8	15	20	93-063
14-574	1	25	15	93-065
14-576	1 1/4	32	10	93-066

* For correct hole size use specified cutters.

Apply with Fast-Dry Cement (see pg. 7).



Oval Boots

The Oval Boot features a shape for quick and easy installation. Oval Boots are designed for temporary emergency repairs in truck and farm tires. Units made from cord-impregnated rubber provide a smooth, non-chaffing top surface.

Order No.	Mfr. Code	Description	Size		Qty/Box
			Inches	mm	
Round Boots					
15-354	0R	Round	2	51	50
15-355	1R	Round	3	76	50
15-356	2R	Round	4	102	50
Oval Boots					
15-251	1T	Oval	4 x 5	102 x 127	50
15-252	2T	Oval	5 1/2 x 8	140 x 203	50
15-253	3T	Oval	7 x 10	178 x 254	50
15-254	4T	Oval	9 x 12	229 x 305	25
15-255	5T	Oval	10 x 14	254 x 356	25
15-256	6T	Oval	12 x 15	305 x 381	10

Apply with Black Brush Type Cement (see pg. 20).



EM Repair Units

► Dual Cure ► Heat Cure



For reinforcement and section repairs in bias ply off-the-road tires. The EM Repair Units have plies made from strips of cord overlaid in an intricately-spaced design to form a "square lattice". This design allows the repair unit to flex with the tire.

Dual Cure		Heat Cure		Size		Qty/ Box
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	
12-304	EM DC 4	12-404	EM HC 4	6½	165	15
12-306	EM DC 6	12-406	EM HC 6	8½	216	10
12-308	EM DC 8	12-408	EM HC 8	10¼	260	8
12-310	EM DC 10	12-410	EM HC 10	12¼	311	6
12-312	EM DC 12	12-412	EM HC 12	14¼	362	5
12-314	EM DC 14	12-414	EM HC 14	16¼	413	5
12-316	EM DC 16	12-416	EM HC 16	18¼	464	2
12-318	EM DC 18	12-418	EM HC 18	20¼	514	1
12-320	EM DC 20	12-420	EM HC 20	24¼	616	1

For cement recommendations see pg. 3.



OTR Repair Units

► Dual Cure ► Heat Cure



For reinforcement and section repairs in bias ply off-the-road tires, the OTR Repair Units have solid-ply construction, providing a large platform repair area in a smaller patch. Die-cut edges distribute the cord-end stresses across a radiused area, preventing lifting of the cord edges.

Dual Cure		Heat Cure		Size		Qty/ Box
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	
12-380	OTR DC 4	12-580	OTR HC 4	6	152	10
12-382	OTR DC 6	12-582	OTR HC 6	8	203	10
12-384	OTR DC 8	12-584	OTR HC 8	10	254	10
12-386	OTR DC 10	12-586	OTR HC 10	12	305	5
12-388	OTR DC 12	12-588	OTR HC 12	14	356	5
12-390	OTR DC 14	12-590	OTR HC 14	16	406	5
12-392	OTR DC 16	12-592	OTR HC 16	18	457	2
12-394	OTR DC 18	12-594	OTR HC 18	20	508	1
12-396	OTR DC 20	12-596	OTR HC 20	24	610	1

For cement recommendations see pg. 3.



Butterfly Sidewall Repair Units

► Dual Cure ► Heat Cure



For sidewall reinforcement or section repair in giant bias ply tires. The patented construction provides a strong and flexible unit that can be applied parallel or perpendicular to the bead as dictated by the injury location.

Dual Cure		Heat Cure		Size		Qty/ Box
Order No.	Mfr. Code	Order No.	Mfr. Code	Inches	mm	
12-280	BTFLY DC 1	12-480	BTFLY HC 1	9 x 12	229 x 305	5
12-282	BTFLY DC 2	12-482	BTFLY HC 2	11 x 15	279 x 381	5
12-284	BTFLY DC 3	12-484	BTFLY HC 3	11 x 15	279 x 381	5
12-286	BTFLY DC 4	12-486	BTFLY HC 4	12 x 17	305 x 432	5
12-288	BTFLY DC 5	12-488	BTFLY HC 5	13 x 19	330 x 483	5

For cement recommendations see pg. 3.



Bullseye Radial OTR Repair Units



► Dual Cure ► Heat Cure

For section repairs in radial-ply off-the-road tires. These Bullseye Units feature an elongated stepdown between plies, together with additional top cover stock. These features allow the repair unit to be centered over the injury and anchored in any flex area of the tire.

Bullseye Radial Repairs

Order No.	Mfr. Code	Heat Cure		Size		Qty/Box
		Order No.	Mfr. Code	Inches	mm	
12-070	BUL DC 46	12-270	BUL HC 46	5 x 16	127 x 406	5
12-071	BUL DC 50	12-271	BUL HC 50	7 x 21	178 x 533	5
12-072	BUL DC 52	12-272	BUL HC 52	9 x 21	229 x 533	5
12-073	BUL DC 56	12-273	BUL HC 56	9 x 28	229 x 711	2
12-074	BUL DC 60	12-274	BUL HC 60	10 x 38	254 x 965	2

For cement recommendations see pg. 3.



Bullseye Radial Crown Repairs



Order No.	Mfr. Code	Heat Cure		Size		Qty/Box
		Order No.	Mfr. Code	Inches	mm	
12-069	BUL DC 45	12-269	BUL HC 45	9 x 7½	229 x 190	5
12-075	BUL DC 55	12-275	BUL HC 55	13 x 10	330 x 254	5
12-076	BUL DC 65	12-276	BUL HC 65	17 x 13½	432 x 343	3
12-077	BUL DC 75	12-277	BUL HC 75	21 x 17	533 x 432	3

For cement recommendations see pg. 3.

EMR Radial Repair Units



► Dual Cure ► Heat Cure

For section repairs in radial ply off-the-road tires. A combination of EM and radial tire construction techniques have created a specially-reinforced radial, off-the-road tire repair, which is extremely flexible and is equally suited for larger sidewall and shoulder injuries.

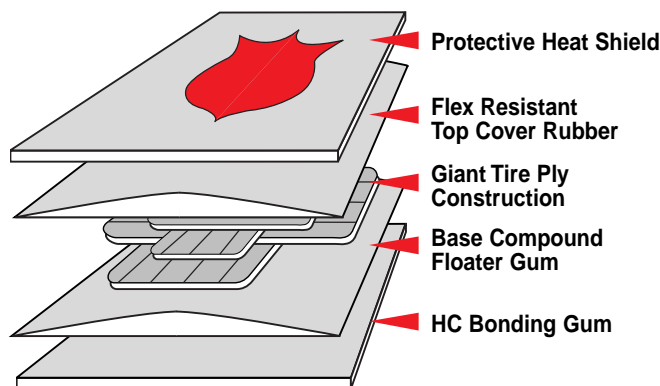
Order No.	Mfr. Code	Heat Cure		Size		Qty/Box
		Order No.	Mfr. Code	Inches	mm	
12-220	EMR DC 15	12-520	EMR HC 15	5 x 16	127 x 406	5
12-221	EMR DC 20	12-521	EMR HC 20	9 x 20	229 x 508	5
12-222	EMR DC 27	12-522	EMR HC 27	10 x 27	254 x 685	5
12-223	EMR DC 38	12-523	EMR HC 38	10 x 38	254 x 965	5

(For non-flex to non-flex application.) For cement recommendations see pg. 3.



HEAT SHIELD

All Heat Cure Giant Tire Repair Units are covered with a special heat-resistant layer and marked by a Heat Shield Protected decal. This Heat Shield protects the entire repair unit from oxidation and heat degradation caused by the extreme operating temperatures common in giant tires.



Heavy Duty String Repairs

Passenger and Truck

These repairs are constructed of twisted cord permeated with butyl rubber inside and out. The high tensile cord assures no breakage during insertion while the soft and tacky butyl rubber seals the injury. Both passenger and truck kits are available, complete with all required tools for repairing bias and radial tires.

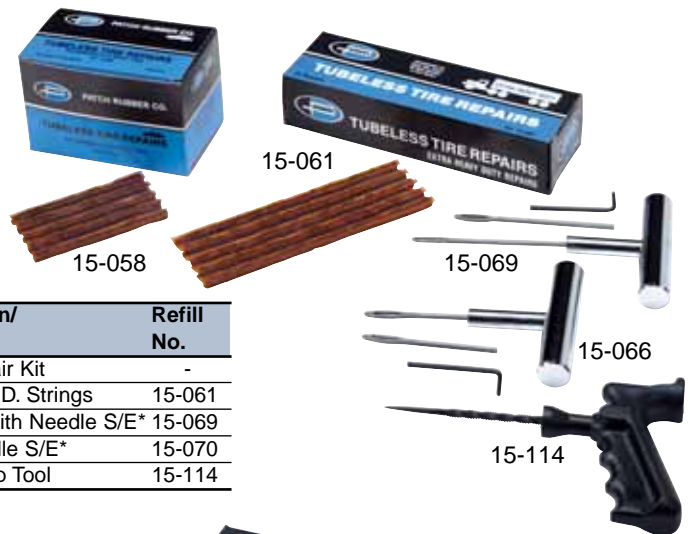
Passenger Repair Kit

Order No.	Description/Contents	Refill No.
15-057	Passenger Repair Kit	-
	50 Passenger H.D. Strings	15-058
	T-Handle w/needle S/E*	15-066
	Pass. Needle S/E*	15-067
	Probe Rasp Tool	15-114

Truck Repair Kit

Order No.	Description/Contents	Refill No.
15-060	Truck Repair Kit	-
	25 Truck H.D. Strings	15-061
	T-Handle with Needle S/E*	15-069
	Truck Needle S/E*	15-070
	Probe Rasp Tool	15-114

*S/E=Split Eye



Mono-Fil Inserts

Mono-fil Inserts utilize a nylon reinforced material with a Dual Cure Cushion Gum that enables the unit to be inserted without cutting or tearing and ensures a dual cure vulcanization to create a solid bond with the tire. When used in conjunction with an appropriate repair unit, a permanent repair is achieved.

Tools and Inserts

Order No.	Description	Size		Qty/Box
		Inches	mm	
15-049	Mini Mono-fil R	7/32	5	50
15-050	Pass. Mono-fil R	1/4	6	50
15-112	Split Eye Insert Tool	-	-	1
15-115	Spiral Cement Tool	-	-	1

Apply with Fast-Dry Self-Vulcanizing Cement (see pg. 7).



Black String Repairs

Rubber-coated strings designed to fill punctures in bias ply tires.

Tools and Inserts

Order No.	Description	Qty/Box
15-158	Black String	50
15-111	Closed Eye Insert Tool	1

Plug Gun & Plugs

Features a manual Plug Gun which easily inserts an all-rubber, mushroom-headed plug securely into the injury. Standard nozzle (15-026) will accommodate both 5/16" and 3/8" diameter plugs. The (15-027) nozzle is required for 7/16" plugs.

Plug Gun and Plugs

Order No	Description	Size		Qty. Box
		Inches	mm	
15-025	Manual Plug Gun	-	-	1
15-026	Nozzle	5/16	8	1
15-027	Nozzle	7/16	11	1
15-033	Plug	5/16	8	25
15-032	Plug	3/8	10	25
15-034	Plug	7/16	11	15



Cushion Gum

RMA Cure Class 20A/35C

Fill buzz-outs over exposed cords, spot repairs, reinforce repairs and section repairs. Natural rubber compound with excellent tack and workability. **Cure rate: 20 min/280° F, 35 min/260° F. Shelf life: 1 year.**

Order No.	Width Inches	Gauge mm	Wt/Box Lbs.	kg
18-202	18 x 1/64	457 x .4	10	5
18-198	2 x 1/32	51 x .8	30	14
18-199	3 x 1/32	76 x .8	30	14
18-191	4 x 1/32	102 x .8	25	12
18-193	6 x 1/32	152 x .8	25	12

Use with Black Brush Type Cement (see pg. 20).



18-201

Tread Gum

RMA Cure Class 20A/35C

Use to make repairs exposed to wear and/or weather conditions. Tough, abrasion-resistant compound with excellent finishing and wearing qualities. **Cure rate: 20 min/280° F, 35 min/260° F. Shelf life: 1 year.**

Order No.	Width Inches	Gauge mm	Wt/Box Lbs.	kg
18-207	18 x 1/16	457 x 1.6	10	5

Use with Black Brush Type Cement (see pg. 20).



18-207

All-Purpose Gum

RMA Cure Class 20A/35C

Multi-purpose repair gum combines the properties of cushion and tread gums. Soft and pliable to enhance workability in all types of repairs.

Cure rate: 20 min/280° F, 35 min/260° F. Shelf life: 1 year.

Order No.	Width Inches	Gauge mm	Wt/Box Lbs.	kg
15-044	18 x 1/8	457 x 3.0	10	5
15-045	18 x 1/16	457 x 1.6	10	5
15-046	7 x 1/4	178 x 6.0	25	12

Use with Black Brush Type Cement (see pg. 20).



15-044

Stripping Stock

RMA Cure Class 20A/35C

Free-flowing stock for stripping edges of tread rubber to cover overbuff and improve sidewall appearance.

Cure rate: 20 min/280° F, 35 min/260° F. Shelf life: 1 year.

Order No.	Width Inches	Gauge mm	Wt/Box Lbs.	kg
18-222	1 x 1/16	25 x 1.6	25	12
18-223	2 x 1/16	51 x 1.6	25	12
18-225	3 x 1/16	76 x 1.6	25	12

Use with Black Brush Type Cement (see pg. 20).



18-222

Fiber Gum

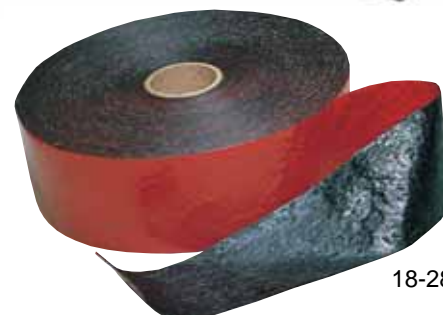
RMA Cure Class 20A/35C

Natural rubber cushion gum reinforces injured areas through the directional strength of impregnated nylon fibers. For light reinforcement, Fiber Gum can be custom cut and plied up.

Cure rate: 20 min/280° F, 35 min/260° F. Shelf life: 1 year.

Order No.	Width Inches	Gauge mm	Wt/Box Lbs.	kg
18-283	3 x 1/16	76 x 1.6	15	7
18-284	18 x 1/16	457 x 1.6	25	12

Use with Black Brush Type Cement (see pg. 20).



18-283

Butyl Innerliner Gum

RMA Cure Class 20A/35C

Use in conjunction with an uncured repair unit as a cover stock to protect the finished repair from heat degradation and cracking caused by the extreme operating temperatures common in giant tires. Butyl Innerliner Gum assures air impermeability of the repair and can also be used to repair the damaged innerliner.

Cure Rate: 20 min/280° F, 40 min/260° F. Shelf life: 6 months.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
18-156	18 x 1/16	457 x 1.6	10	5

Use with Black Brush Type Cement. (see pg. 20).



18-156

White Sidewall Veneer

RMA Cure Class 25A/45C

Use to convert blackwalls to whitewalls and to repair or replace whitewalls. Tri-polymer, stain-resistant rubber has maximum adhesion to properly-prepared sidewall surface. Std. gauge 1/8"

Cure rate: 25 min/280° F, 45 min/260° F. Shelf life: 1 year.

Order No.	Width		Wt/Box	
	Inches	mm	Lbs.	kg
18-235	(Specify width)		30	14

Use with Black Repair Cement. (see pg. 20).



18-235

Sidewall Veneer

RMA Cure Class 30A/55C

Special compound used to apply a new rubber veneer to the tire sidewall during the mold cure retreading process. Formulated with weather-resistant ingredients, the calendered sheet is perforated to reduce trapped air during the building and curing steps and is coated with rubber dust to improve molding and handling of unvulcanized, built tires.

Cure rate: 30 min/280° F, 55 min/260° F. Shelf life 6 months.

Order No.	Width	Gauge		Wt/Box	
		Inches	mm	Lbs.	kg
18-101	Specify Size	.080	2.0	25	12
18-102	Specify Size	.060	1.5	25	12
18-103	Specify Size	.125	3.2	25	12

Use with Black Spray Type Cement (see pg. 20).



18-101

Cold Patch

Cured Material

A two-ply, pre-vulcanized material on holland cloth used for cold-patching tubes and other rubber products.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
15-160	5 x 1/16	127 x 1.6	1	.5
15-161	9 x 1/16	229 x 1.6	5	2

Use with Fast-Dry Cement (see pg. 7).



15-160

Quick Cure Tube Gum

RMA Cure Class 15A/20C

Reduce the time it takes to repair tubes, rubber products and vulcanize tube-replacement valves.

Quick cure rate: 15 min/280° F, 20 min/260° F. Shelf life 1 year.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
15-150	5 x 1/16	127 x 1.6	1	.5
15-151	9 x 1/16	229 x 1.6	5	2

Use with Black Brush Type Cement (see pg. 20).



15-150

Extruder Rope*

RMA Cure Class 10A/15C

All-purpose Extruder Rope. A soft, extrudable compound that eliminates air pockets, flows easily into contours and crevices of buzz-outs. Made with fast cure material. Consistent quality reduces gun maintenance problems. **Cure rate: 8 min/280° F, 15 min/260° F. Shelf life: 3 months.**

Order No.	Width		Wt/Box	
	Inches	mm	Lbs.	kg
18-122	3/8	10.0	25	12

Use with Black Brush Type Cement (see pg. 20)



18-122

Tread Rope

RMA Cure Class 20A/35C

Formulated to provide a finished repair with tread rubber qualities yet easily processed through the extruder gun. **Cure rate: 20 min/280° F, 35 min/260° F. Shelf life 1 year.**

Order No.	Width		Wt/Box	
	Inches	mm	Lbs.	kg
18-118	3/8	10.0	25	12

Use with Black Brush Type Cement (see pg. 20)

Precure Cushion Gum*

RMA Cure Class 10A/15C

Use as an undertread bonding gum to vulcanize the precure tread to the casing. May be used as splicing gum and repair material for buzz-outs and exposed cords. Excellent heat and overcure resistant properties. Features uniform gauge tolerances and superior building tack. Stable curing compound for distortion-free tread appearance. Yield approximately 10 tires per box.

Cure rate: 8 min/280° F, 15 min/260° F. Shelf life: 3 months.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
18-268	Specify Width Under 2" x .060		25	12
18-269	Specify Width Between 2" and 4" x .060		25	12
18-270	5 5/8 x .060	143 x 1.6	25	12
18-272	6 1/4 x .060	158 x 1.6	25	12
18-274	6 5/8 x .060	168 x 1.6	25	12
18-271	7 x .060	178 x 1.6	25	12
18-273	7 5/8 x .060	194 x 1.6	25	12
18-275	8 1/4 x .060	210 x 1.6	25	12
18-277	8 5/8 x .060	220 x 1.6	25	12
18-278	9 1/4 x .060	235 x 1.6	25	12
18-279	Specify Size		25	12

Use with Black Spray Type Cement (see pg. 20)



18-270

Patch Fast Gum*

RMA Cure Class 10A/15C

Use for general purpose repairing to reduce cure time. Developed for fast curing at a wide range of temperatures. Has excellent resistance to overcure. Suitable for all types of repairs.

Cure rate: 8 min/280° F, 15 min/260° F. Shelf life: 3 months.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
18-301	9 x 1/16	229 x 1.6	10	5
18-304	1 x 1/16	25 x 1.6	30	14

Use with Black Brush Type Cement (see pg. 20)



18-304

*ATTENTION: International Customers - FRT EXPORT

Most repair materials listed are either Fast Cure 10A/15C (3 month shelf life) or Regular Cure 20A/35C (1 year shelf life). Due to shelf life consideration for export shipments, The Patch Rubber Company provides our Fast Cure material in a special international cure rate (FRT 15A/20C). This FRT cure material will provide extended shelf life over Fast Cure material and still enable the end user to have reduced cure cycles when compared to regular cure materials. Minimum order 500 lbs.

Poly-Ease

A heat-resistant material used for wicking precure treads and improving envelope life. Perforated, low-temp Poly-Ease for use up to 280° F. maximum. High-temp Poly-Ease for use over 280° F.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
15-010	12 x .0015	305 x .038	50	23
15-012	18 x .0015	457 x .038	80	36
High-Temperature				
15-008	12 x .0006	305 x .015	30	14



15-010

Repair Cord

Use to build reinforced repairs to tires, conveyor belting and other types of fabric-reinforced rubber goods. High tensile-strength tire cord calendered with high-quality skim compound to a uniform gauge.

Cure rate: 30 min/280° F, 50 min/260° F. Shelf life: 1 year.

Order No.	Description	Width x Gauge		Wt/Box	
		Inches	mm	Lbs.	kg
15-007	Nylon	29 x 3/64	736 x 1.200	19	9
15-009	Polyester	29 x 3/64	736 x 1.200	19	9
98-006	Nylon Sq. Woven	28 x 3/64	711 x 1.200	15	7
98-001	Nylon H.D. Sq. Woven	28 x 1/16	711 x 1.600	15	7

Apply with Black Brush Type Cement (see pg. 20).



15-009

Chem-Gum

Chemical Cure

Use for field service repairs such as tread and shoulder snags, cuts in sidewalls and bead repairs.

Compounded to cure chemically. Shelf life: 6 months.

Order No.	Width x Gauge		Wt/Box	
	Inches	mm	Lbs.	kg
18-320	3 x .045	76 x 1.100	10	5
18-317	9 x .045	229 x 1.100	10	5

Apply with Fast Dry Self-Vulcanizing Cement to both sides of gum for proper vulcanization (see pg.7).



18-320

Black & Tan Rope Rubber

Chemical Cure

Feed Black and Tan Rope Rubber through an extruder gun to form a repair putty. Once properly mixed, putty compound chemically cures at room temperature.

Order No.	Description	Width x Gauge		Wt/Box	
		Inches	mm	Lbs.	kg
18-120	Tan Chem Ext. Rope	3/4 x .125	19 x 3.2	5	2
16-501	Black Chem Ext. Rope	3/4 x .125	19 x 3.2	5	2

Apply with HV Cement & Black Repair Cement



16-501

18-120



Black & Tan Putty

Use for Chemical Cure spot repairs and repairs to other industrial products. A two-part, black and tan putty. These materials when kneaded together in equal portions begin to cure chemically at room temperature. Refreshener is a special solvent used to re-soften putty which becomes difficult to knead due to age or exposure to air. Shelf life 1 year. Flammable.

Order No.	Description	Size	Wt/Box	
			Lbs.	kg
16-125	Black Putty	1 lb. Can	1	.5
16-130	Tan Putty	1 lb. Can	1	.5
16-136	Chem Rubber Fix Cement	1/2 pt.	1	.5
16-151	Refreshener	1/2 pt.	1	.5



16-125

16-130

16-151



Water Base EF-10 Retread Cement

Performs like conventional retreading cements, contains no hazardous materials, and is non-flammable. Color changes from light gray to flat black as cement dries, indicating when it is ready to continue the retread process. Compatible with all mold cure and precure retreading systems. Apply with high volume/low pressure spray equipment. Yields 300 tires per pail.

Order No.	Description	Size		Weight	
		Gallons	liters	Lbs.	kg
16-360	WB EF-10 Spray Type	5	18.9	43	20
16-370	WB Cleaning Solution	5	18.9	43	20

16-360



V-10 Extruder Cement

This widely-used retread cement is formulated for maximum green tack on hot extruded strip or die-sized rubber applications. Humidity and/or temperature do not affect green tack properties.

Flammable. Flash point below 0° F. Shelf life 1 year.

Order No.	Size	liters	Weight	
			Lbs.	kg
16-346	5 Gal.	18.9	35	16
16-348	54 Gal.	205	385	173

16-346



Rubber Solvent

A high grade solvent used for thinning solvent based products.

Flammable. Flash point below 0° F.

Order No.	Size	liters	Weight	
			Lbs.	kg
16-220	1 Gal.	3.8	6	3
16-221	5 Gal.	18.9	35	16
16-222	54 Gal.	205	385	173

16-221



Fiber Bond Cement

A high solid content cement for hot and cold tread rubber application. Available in spray or brush type for retreading and repairing. Excellent adhesion and tack in all humidity conditions.

Flammable. Flash point below 0° F. Shelf life 1 year.

Order No.	Size	liters	Weight	
			Lbs.	kg
16-354	5 Gal. - Spray Type	18.9	35	16
16-355	54 Gal. - Spray Type	205	385	173
16-349	1 Gal. - Brush Type	3.8	8	4
16-350	5 Gal. - Brush Type	18.9	35	16
16-351	54 Gal. - Brush Type	205	418	188

16-354

16-350



Retread & Vulcanizing Cement

Used in cold tread rubber application and repairing. A standard natural rubber cement available in spray or brush type.

Flammable. Flash point below 0° F. Shelf life 1 year.

Order No.	Size	liters	Weight	
			Lbs.	kg
16-201	5 Gal. - Spray Type	18.9	35	16
16-202	54 Gal. - Spray Type	205	385	173
16-215	5 Gal. - Brush Type	18.9	35	16
16-216	54 Gal. - Brush Type	205	385	173

16-215

16-201



Black Repair Cement

Use for buzz-outs, exposed fabric and with uncured gums. A fast-drying, penetrating, heat-curing cement. Use with repairs that are vulcanized with heat and pressure. (Section, reinforced and spot repairs.)

Flammable. Flash point below 0° F. Shelf life 1 year.

Order No.	Size	Wt/Case			Per Case
		liters	Lbs.	kg	
16-325	1 Qt.	1.0	12	5	6
16-326	1 Gal.	3.8	32	15	4
16-327	5 Gal.	18.9	39	18	1



Chemical Vulcanizing Fluid

All purpose chemical cement. Use with Chemical Cure materials.

Non-Flammable. Shelf life 1 year.

Order No.	Size	Wt/Case			Per Case
		liters	Lbs.	kg.	
16-430	8 Oz.	.25	13	6	12
16-431	1 Qt.	.94	23	10	6
16-432	1 Gal.	3.8	50	23	4
16-435	.17 oz. tube	5cc tube	4	2	144
16-437	.34 oz. tube	10cc tube	8	4	144
16-438	.68 oz. tube	20cc tube	11	5	144
16-439	1.7 oz. tube	50cc tube	16	7	72



Chem Seal Tubeless Tire Sealant

Use to protect against slow leaks caused by porous innerliners, pinhole leaks and normal wheel porosity. Improved rust inhibitors reduce damaging rust build-up on the rim. Extend the useful life of any OTR, heavy duty or light truck tire with a simple application of Chem Seal to the innerliner.

Order No.	Gal.	Size		Weight	
		liters	Lbs.	kg	
16-120	1 Gal.	3.8	8	4	
16-121	5 Gal.	18.9	38	17	
16-122	54 Gal.	205	485	220	



Slip-Tac Tire Mounting Lubricant

Slip-Tac aids in mounting and demounting all types of tires. Reduces bead damage with its lubricating action. Once the tire bead is seated, Slip-Tac quickly dries to keep the tire from slipping on the rim and throwing the tire out of balance. Slip-Tac contains no petroleum products or soaps and leaves no messy residue. If desired, Slip-Tac can be diluted (3 parts water to 1 part Slip-Tac) or used full strength.

Order No.	Gal.	Size		Weight	
		liters	Lbs.	kg	
16-551	1 Gal.	3.8	9	4	
16-512	5 Gal.	18.9	45	20	



Butyl Innerliner Sealer

This two part mixture, when brushed onto damaged innerliners, will cure at room temperature and renew the air retention properties of the innerliner. Heavy, viscous butyl cement to be mixed with activator. Once ingredients are mixed, sealer is usable for up to 3 hours.

Flammable. Flash point below 0°F. Shelf life 1 year.

Order No.	Item	Size	Weight		
			liters	Lbs.	kg
16-290	Sealer	1 Gal.	3.8	9	4
16-239	Activator	50cc Tube	-	1	.5
16-291	Sealer	5 Gal.	18.9	40	18
16-240	Activator	250cc Can	-	2	1



Passenger, Truck & Off-The-Road

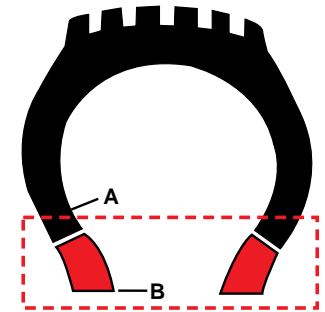


CX Passenger, Truck & OTR Bias Tire Repair Application

INJURY SIZE*		TIRE PLY RATING							
Inches	mm	4 Ply	6 Ply	8 Ply	10 Ply	12 Ply	14 Ply	16 Ply	18 Ply
1/4	6	CX 2	CX 2	CX 2	CX 2	CX 2	CX 2	CX 3	CX 3
3/8	10	CX 2	CX 2	CX 2	CX 2	CX 2	CX 3	CX 4-2	CX 5-3
1/2	13	CX 3-2	CX 3-2	CX 3-2	CX 4-2	CX 4-2	CX 4-2	CX 5-3	CX 7-3
3/4	19	CX 4-2	CX 4-2	CX 4-2	CX 5-3	CX 5-3	CX 5-3	CX 6-4	CX 6-4
1	25	CX 5-3	CX 5-3	CX 5-3	CX 5-3	CX 6-4	CX 6-4	CX 8-4	CX 9-6
1 1/2	38	CX 5-3	CX 5-3	CX 7-3	CX 7-3	CX 6-4	CX 6-4	CX 9-6	CX 9-6
2	51	CX 7-3	CX 7-3	CX 6-4	CX 8-4	CX 9-6	CX 9-6	CX 12-6	CX 12-6
2 1/2	64	CX 8-4	CX 8-4	CX 8-4	CX 8-4	CX 9-6	CX 12-6	CX 15-6	CX 15-6
3	76			CX 9-6	CX 9-6	CX 12-6	CX 12-6	CX 16-8	CX 16-8
4	102				CX 15-6	CX 15-6	CX 15-6	CX 16-8	CX 16-8
5	127							CX 18-8	CX 18-8

*Reinforced repairs-down size one patch, i.e. 1 1/2" injury on 12 ply-rating tire. Section repair; 6-4, reinforced repair; 5-3.

BIAS TIRE



A-B
NON-REPAIRABLE
AREA

Skidder/Tractor & Farm Implement



CX/SKD Bias Tire Repair Application

INJURY SIZE*		TIRE PLY RATING						
Inches	mm	4 Ply	6 Ply	8 Ply	10 Ply	12 Ply	14 Ply	16 Ply
1/8	3	CX 1	CX 1	CX 1	CX 1	CX 2	CX 2	CX 3
1/4	6	CX 1	CX 1	CX 1	CX 1	CX 2	CX 2	CX 3
3/8	10	CX 3-2	CX 3-2	CX 3-2	CX 3-2	CX 3-2	CX 4-2	CX 4-2
1/2	13	CX 4-2	CX 4-2	CX 4-2	CX 4-2	CX 4-2	CX 4-2	CX 5-3
3/4	19	CX 4-2	CX 4-2	CX 6-2	CX 6-2	CX 7-3	CX 7-3	CX 6-4
1	25	CX 6-2	CX 6-2	CX 7-3	CX 7-3	CX 7-3	CX 7-3	CX 8-4
1 1/2	38	CX 7-3	CX 7-3	CX 8-4	CX 8-4	CX 8-4	CX 8-4	SKD 5
2	51	CX 7-3	CX 7-3	CX 8-4	CX 8-4	CX 9-6	CX 9-6	SKD 6
2 1/2	64	CX 8-4	CX 8-4	CX 9-6	CX 9-6	CX 9-6	CX 9-6	SKD 7
3	76	CX 8-4	CX 9-6	CX 9-6	SKD 1	SKD 5	SKD 5	SKD 8
4	102	CX 8-4	SKD 1	SKD 1	SKD 2	SKD 5	SKD 5	SKD 8
5	127	CX 10-4	SKD 1	SKD 1	SKD 2	SKD 6	SKD 7	HDSKD 6
6	152	SKD 2	SKD 2	SKD 2	SKD 3	SKD 6	SKD 7	HDSKD 6
7	178	SKD 2	SKD 2	SKD 2	SKD 3	SKD 7	SKD 8	HDSKD 7
8	203	SKD 3	SKD 3	SKD 3	SKD 3	SKD 7	SKD 8	HDSKD 8
9	229		SKD 4	SKD 4	SKD 4	SKD 8	HDSKD 9	HDSKD 9
10	254		SKD 4	SKD 4	SKD 4			HDSKD 9

*Reinforced repairs - downsize one patch i.e. 1 1/2" injury on 12 ply-rating tire. Section repair; 8-4, reinforced repair; 7-3.

TIRE SIZE

Passenger	2" (51mm)
Light Truck (7.00 - 8.75)	3 1/4" (80mm)
Heavy Duty (9.00 - 14.00)	4" (100mm)
16.00 - 18.00 (20.5 - 22.5)	5" (125mm)
21.00 - 29.5 (26.5 - 33.8)	6" (150mm)
30.00 - 33.00 (37.25 - 37.5)	7" (195mm)
36.00 - up	8" (200mm)

Earthmover/Off-The-Road



EM/OTR Bias Tire Repair Application

INJURY SIZE*†		TIRE PLY RATING									
Inches	mm	2-4	6-8	10-12	14-16	18-20	22-24	26-28	30-36	38-44	46 & Over
1/2	13	4	4	4	4	4	6	6	6	6	6
1	25	4	6	6	6	6	6	6	6	6	8
1 1/2	38	4	6	6	6	6	6	8	8	8	8
2	51	4	6	6	8	8	8	8	8	8	10
2 1/2	64		6	6	8	8	8	10	10	10	12
3	76		6	8	10	10	10	10	10	12	14
4	102			8	10	10	10	12	12	12	14
5	127				10	10	12	12	12	14	16
6	152				12	12	12	14	14	16	16
7	178					12	14	14	16	16	18
8	203						14	16	18	18	18
9	229						16	16	18	18	20
10	254							18	18	20	20
11	279								20	20	20
12	305									20	20

*For high speed, severe service, add length plus width of injury to determine "injury size".

†Reinforced repairs - downsize one patch i.e. 2" injury on 18 ply rating tire. Section repair; 8, reinforced repair; 6.

Butterfly Sidewall

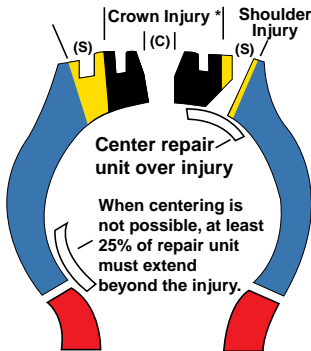
Bias Tire Repair Application

INJURY SIZE*†		TIRE PLY RATING		
Inches	mm	12-16	18-22	24-30
1-3	25-76	1	2	2
4	102	1	2	2
5	127	2	2	3
6	152	2	3	3
7	178		3	4
8	203		4	4
9	229		4	5
10	254		5	5
11	279			5
12	305			5

ATTENTION:

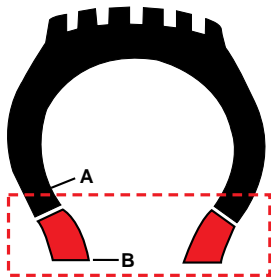
Tire repair unit selection charts are a guideline based on available industry information. O.E. Tire Manufacturers should be consulted for detailed repair limitations and information.

BULLSEYE RADIAL REPAIR UNITS USAGE



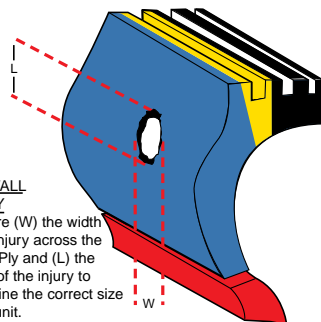
*CROWN INJURY (C) Measure max. diameter of damaged wire belt.

A-B NON-REPAIRABLE AREA



A-B NON-REPAIRABLE AREA		
Passenger	1½"	40mm
Light Truck (7.00 - 8.75)	2½"	64mm
Heavy Duty (9.00 - 14.00)	3"	76mm
16.00 - 18.00 (20.5 - 22.5)	3½"	90mm
21.00 - 29.5 (26.5 - 33.8)	5"	125mm
30.00 - 33.00 (37.25 - 37.5)	6"	150mm
36.00 - up	7½"	190mm

SIDEWALL INJURY



SIDEWALL INJURY

Measure (W) the width of the injury across the Radial Ply and (L) the length of the injury to determine the correct size repair unit.

ATTENTION:

Tire repair unit selection charts are a guideline based on available industry information. O.E. Tire Manufacturers should be consulted for detailed repair limitations and information.

Passenger Bullseye Radial Passenger Tire Repair Application



INJURY SIZE							Speed Ratings							
Shoulder Injury "S"	Crown Injury "C"	Sidewall Injury				Q	S	H	V	Z				
		W	x	L										
Inches	mm	Inches	mm	Inches	mm	Use Repair Unit No.								
¼	6	¾	10	¼	6	x	½	13	10					
		¾	19	½	13	x	1¼	32	14					
¼	6	¼	6	¼	6	x	½	13		10				
		½	13	¾	10	x	1¼	32		12				
⅛	3	¼	6	¼	6	x	¼	6			10			
⅛	3	¼	6	⅛	3	x	⅛	3				10		
⅛	3	⅛	3										10	

Truck Bullseye Radial Truck Tire Repair Application



INJURY SIZE							TRUCK TIRE SIZES				
Shoulder Injury "S"	Crown Injury "C"	Sidewall Injury				7R - 8.5R 235/ - 285/	9R - 11R 295/ - 385/	12R - 15.5R 12/ - 13/ 295/ - 385/			
		W	x	L							
Inches	mm	Inches	mm	Inches	mm	Use Repair Unit No.					
Up to ⅛	3	Up to ¼	6	⅛	3	x	⅛	3	10	10	10
¼	6	Up to ¾	10	¾	10	x	¾	10	12	12	12
¾	10								20	20	20
		½	13						22	33/40*	33/40*
				1 cable		x	1½	38	20	20	20
				1 cable		x	3	76	22	22	22
				1 cable		x	4¾	121		24	24
				1 cable		x	6	150		26	26
				2 cables		x	¾	19	20	20	20
				2 cables		x	1½	38	20	22	22
				2 cables		x	2½	64	22	24	24
				2 cables		x	5½	130		26	26
½	13								40	40	40
				¾	10	x	1½	40	20	26	40
				¾	10	x	2¾	60	22	26	40
				¾	10	x	3⅛	80	26	26	42
				¾	10	x	5½	130		26	44
		¾	19						33/40*	33/40*	35/40*
				½	13	x	1½	38	22	40	40
				½	13	x	2½	64	22	40	42
				½	13	x	4	102		42	44
				½	13	x	5	127		44	44
¾	19								42	42	42
				1	25				33/40*	35/42*	35/42*
				¾	19	x	1	25	22	40	42
				¾	19	x	2½	64		42	44
				¾	19	x	4	102		42	44
				¾	19	x	5	127		44	44
1	25								44	44	44
				1½	38				40	37/44*	37/44*
				1	25	x	2	51		42	42
				1	25	x	3	76		42	44
				1	25	x	4	102		44	44
1¼	32										46
				1½	38					37/44*	37/44*
				1½	38	x	2	51		44	44
				1½	38	x	3	76		44	44
				1½	38	x	4	102			46

*The Bullseye 33, 35 & 37 are for crown repairs only. Injuries must be at least 1½" (38mm) from tread edge to be crown repair.

*33/40, 35/40, 35/42, 37/44 - Either Bullseye repair unit can be used for the specified injury.

RADIAL TIRE INJURY APPLICATION CHARTS



Tire Cross Section

Group I	Group II	Group III	IV	V
14.00-16.00, 15.5 17.5, 20, 20.5	18.00, 21.00, 23.5 26.5, 35/65, 40/65	24.00, 27.00, 29.5, 30.00 33.25, 33.5, 37.25, 37.5, 45	36.00 40.00	50.5

Bullseye Radial OTR Shoulder/Sidewall/Crown Tire Repair Application

Shoulder Injury "S" Inches mm	Crown Injury "C" Inches mm	Sidewall Injury		TIRE SIZE GROUP				
		W	L	I	II	III	IV	V
Up to 3/8 10	Up to 3/8 10			24	24	24	40	40
3/4 19	1 25	3/8 10	2 1/2 64	24	24	24	42	42
		1/2 13	4 102	44	44	44	44	44
		3/4 19	3 76	44	44	44	44	44
		Crown Repair Only		45	45	45	55	55
1 25	2 51	3/4 19	6 152	46	46	46	50	50
		1 25	4 1/2 114	46	46	46	46	46
		1 1/2 38	3 76	46	46	46	50	50
		Crown Repair Only		45	45	55	55	55
1 1/2 38	2 1/2 64	1 1/4 32	10 254	50	50	50	50	50
		2 51	8 203	50	50	50	52	52
		Crown Repair Only		55	55	55	65	65
		2 3/8 60	6 1/2 165	50	50	50	50	50
2 51	3 76	2 1/2 64	10 254	52	52	52	56	56
		3 76	7 178	52	52	52	52	52
		4 102	5 127	52	52	52	52	52
		4 1/2 114	4 102	52	52	52	52	52
2 3/4 70	3 1/2 89	2 51	14 356	56	56	56	56	56
		3 76	9 229	56	56	56	56	56
		Crown Repair Only		65	65	65	75	75
		4 102	8 203	60	60	60	60	60
3 1/2 89	4 1/2 114	3 76	11 279	60	60	60	60	60
		4 102	7 178	56	56	56	56	56
		4 1/2 114	6 152	56	56	56	56	56
		2 51	17 432	60	60	60	60	60
4 1/2 114	5 1/2 140	3 76	11 279	60	60	60	60	60
		3 1/2 89	60	60	60	60	60	
		Crown Repair Only		65	75	75	75	75
		4 102	8 203	60	60	60	60	60
5 1/2 140	6 1/2 165	4 1/2 114	7 178	60	60	60	60	60
		4 1/2 114	6 152	56	56	56	56	56
		2 51	17 432	60	60	60	60	60
		3 76	11 279	60	60	60	60	60

INJURY SIZE						TIRE SIZE	
Shoulder Injury "S" Inches mm	Crown Injury "C" Inches mm	Sidewall Injury				8.3-12.4	13.6-30.5
		W	x	L	Use Repair Unit No.	Use Repair Unit No.	
1/8 3	1/8 3	1/8 3	1/8 3	1/8 3	10	10	
3/8 10	3/8 10	3/8 10	3/8 10	3/8 10	12	12	
3/4 19	3/4 19				20	20	
1 25	1 1/2 38	3/8 10	1 1/4 32		20	20	
		3/4 19	1 1/4 32		22	80	
		3/4 19	2 51		22	80	
		1 1/2 38	3 76		80	80	
1 1/4 44	2 1/2 64	2 51	2 51		80	82	
		2 51	4 102		80	82	
		2 1/2 64	4 102		82	82	
		2 1/2 64	4 102		80	80	
2 51	3 1/2 89	2 1/2 64	4 102		82	82	
		3 76	3 76		82	82	
		3 76	5 127		82	84	
		3 1/2 89	4 1/2 114		84	84	
3 76	5 1/2 140	4 102	4 102		84	84	
		5 127	5 127		86	86	
		5 127	5 127		86	86	
		6 152	4 102		86	86	



EM/OTR Radial Crown Tire Repair Application (Non-flex to non-flex application)

TIRE SIZE	CROWN "C"		PATCH*†
	Inches	mm	
14.00, 15.5, 16.00	2 1/2	64	12
17.5, 18.00, 20.5, 21.00	3	76	14
23.5, 24.00, 26.5, 27.00	3 1/2	89	16
29.5, 33.25, 33.5, 37.5			
40/65, 65/65	3 1/2	89	16

Note: for Haulage tires install next size larger repair unit than chart indicates.
 *Position patch edges perpendicular and parallel to bead.
 † See non-repairable bead area A-B on Bullseye chart.

Earthmover/Off-The-Road

EMR Radial Shoulder/Sidewall Tire Repair Application (Non-flex to non-flex application)

TIRE SIZE	PATCH* EMR-15				PATCH* EMR-20				PATCH* EMR-27				PATCH* EMR-38			
	W	x	L	mm	W	x	L	mm	W	x	L	mm	W	x	L	mm
14.00, 15.5	3/4	19	x	6	152	2 1/4	57	x	8 3/4	222						
17.5, 20.5	1	25	x	5	127	3 1/4	82	x	6 1/2	165						
16.00	1 1/4	32	x	4	102	3 3/4	95	x	4 3/4	121						
	1 3/4	44	x	3	76	4 3/4	121	x	3 1/2	89						
18.00	3/4	19	x	6	152	2 1/4	57	x	8 3/4	222	2 1/4	57	x	11 3/4	298	
21.00	1	25	x	5	127	3 1/4	82	x	6 1/2	165	3 1/4	82	x	8 3/4	222	
23.5	1 1/4	32	x	4	102	3 3/4	95	x	4 3/4	121	3 3/4	95	x	6 3/4	171	
26.5	1 3/4	44	x	3	76	4 3/4	121	x	3 1/2	89	4 3/4	121	x	5 1/4	133	
24.00, 27.00	3/4	19	x	6	152	2 1/4	57	x	8 3/4	222	2 1/4	57	x	11 3/4	298	2 1/4
29.5, 33.25	1	25	x	5	127	3 1/4	82	x	6 1/2	165	3 1/4	82	x	8 3/4	222	3 1/4
33.5	1 1/4	32	x	4	102	3 3/4	95	x	4 3/4	121	3 3/4	95	x	6 3/4	171	3 3/4
37.5	1 3/4	44	x	3	76	4 3/4	121	x	3 1/2	89	4 3/4	121	x	5 1/4	133	4 3/4
40/65																2
65/65																51
																79
																12
																305
																15
																381
																260

* See non-repairable bead area A-B on Bullseye chart.



The Patch Rubber Company

Patch Rubber Company, a Myers Industries company, is a complete rubber manufacturing facility providing efficient volume production of molded, calendered, extruded rubber products and adhesives.

Located in Roanoke Rapids, North Carolina, our facilities are part of an industrial park setting on 20 acres of land with over 170,000 sq. feet of climate-controlled manufacturing, warehousing and distribution space.

Manufacturing Capabilities:

- Compound Mixing
- Calendering
- Slitting and Re-rolling
- Extruding
- Compression, Transfer and Convection Curing
- Adhesive Mixing
- Adhesive Laminating
- Laboratory Testing and Formulating
- Climate Controlled Manufacturing and Storage



Patch Rubber Company
A Myers Industries Company

Committed To Being the Best at Meeting Customers' Needs.

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